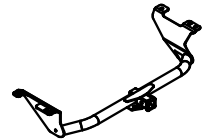




Class III Receiver Hitch Part No. 69616C



Fits: **CHRYSLER PACIFICA**



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****

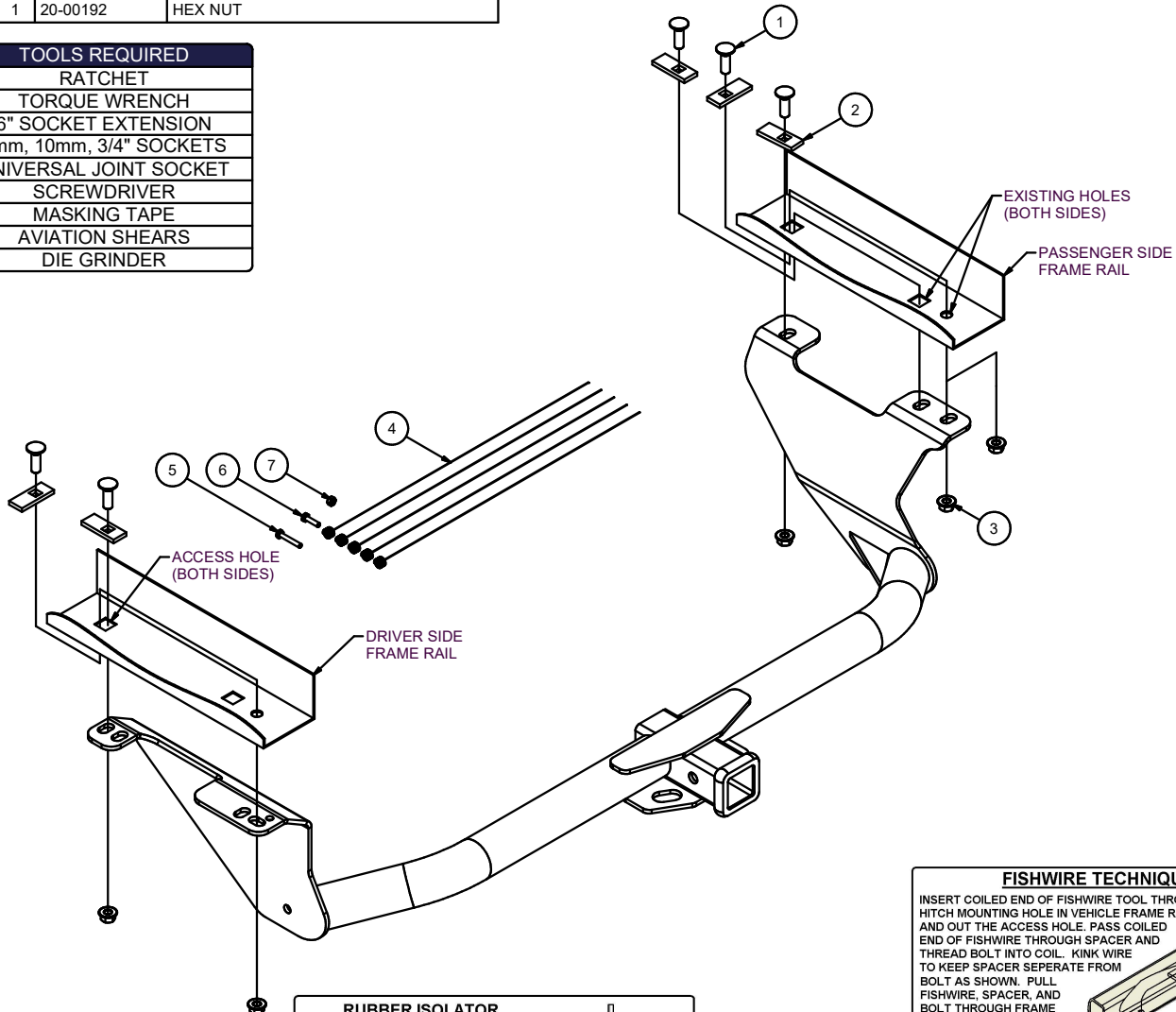
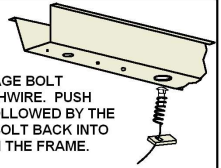


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	5	10-10287	BOLT, CAR, 1/2-13 UNC, 1-1/2, GRD8, YZ
2	5	CM-SP10	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
3	5	20-00062	NUT, SER-FLANGE, 1/2-13 UNC, GRD8, YZ
4	5	1_2 FISHWIRE	1/2" FISHWIRE
5	1	10-10513	TAP BOLT
6	1	10-10424	1/4-20 x 1.00 HEX BOLT
7	1	20-00192	HEX NUT

TOOLS REQUIRED	
RATCHET	
TORQUE WRENCH	
6" SOCKET EXTENSION	
8mm, 10mm, 3/4" SOCKETS	
UNIVERSAL JOINT SOCKET	
SCREWDRIVER	
MASKING TAPE	
AVIATION SHEARS	
DIE GRINDER	

REVERSE PULL FISHWIRE TECHNIQUE

ATTACH FISHWIRE TO CARRIAGE BOLT AND SLIDE SPACER ONTO FISHWIRE. PUSH THE BOLT THRU THE HOLE FOLLOWED BY THE SPACER (AS SHOWN). PULL BOLT BACK INTO POSITION, PROTRUDING FROM THE FRAME.

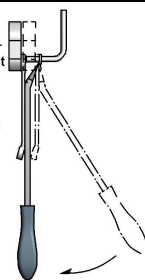


RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

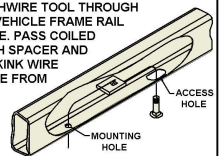
Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME



HITCH WEIGHT: 41 LBS.

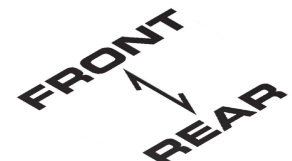
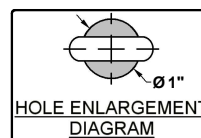
INSTALL TIME

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): 90 MINUTES

INSTALL NOTES:

- LOWER EXHAUST
- REMOVE HEAT SHIELD(S)
- TRIM HEAT SHIELD
- TRIM UNDERBODY PANEL



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684. For Technical & Warranty Support : 1-877-544-4449 Fax- 1-855-242-8922 www.huskytow.com

8/5/2020

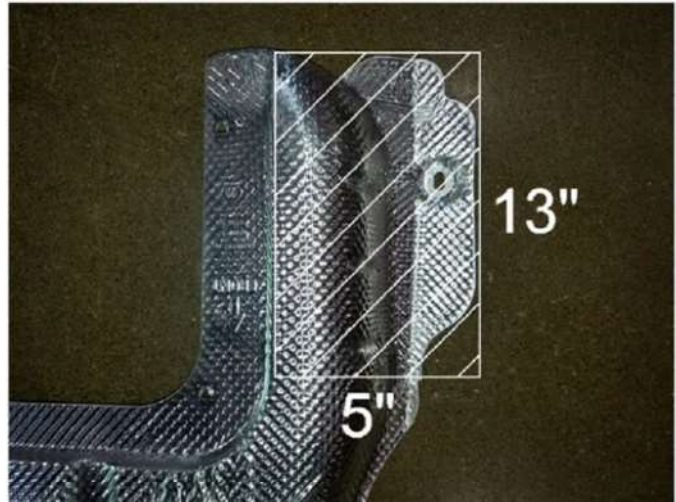


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INSTALLATION STEPS

1. Locate and remove (5) screws with 8mm socket, (7) nuts with a 10mm socket, (2) bolts with a 10mm socket, and (2) plastic screws with a screwdriver. **NOTE:** If no underbody panel, skip to Step 3.
2. Locate and remove (3) screws from driver side wheel well with a 8mm socket. Remove underbody panel and mark out a 0.5" x 10" slot with masking tape. Use aviation shears to trim underbody panel. Set aside for later reinstallation.
3. Lower exhaust by removing (2) rubber isolators. (See Rubber Removal Isolator Diagram on previous page)
4. Locate and remove (2) plastic nuts with a 10mm socket. Remove heat shield and mark out a 5" x 13" section with masking tape. Use aviation shears to trim marked area. Reinstall with (1) nut using a 10mm socket. **NOTE:** if no underbody panel, instead remove (4) plastic nuts, trim panel, and reinstall with (3) plastic nuts.
5. **On Hybrid models only:** temporarily remove emissions cannister on driver side frame rail using 10mm socket.
6. **On Hybrid models only:** Enlarge holes on driver side frame rail using die grinder as shown in the Hole Enlargement Diagram
7. Fishwire (1) 1/2" carriage bolt and (1) CM-SP10 spacer in the rear most hole of the frame rail through the access hole on driver side frame rail. Fishwire (3) 1/2" carriage bolts and (2) CM-SP10 spacers in the rear most hole of the frame rail through the access hole on passenger side frame rail. Reverse Fishwire (1) 1/2" carriage bolt and (1) CM-SP10 spacer into the access hole on each frame rail.
8. On driver side frame rail locate and remove (1) nut using 10mm socket.
NOTE: If electrical ground is present relocate using provided 1/4" hardware. Assure the area is free of rust, dirt and paint.
9. Raise hitch into position starting with the passenger side. Run the fishwires through the holes on hitch to help align bolts with hitch holes. Remove fishwires and loosely fasten (2) 1/2" hex flange nuts on driver side and (2) 1/2" hex flange nuts on driver side
10. Torque all 1/2" hardware to 110 ft-lbs. Reinstall underbody panel following Steps 1 and 2 in reverse order.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS
ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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8/5/2020